

# Vateris<sup>®</sup> SOP

*Purity redefined*

*Low carbon SOP delivering  
superior performance all round*

2026



# From venture to industrial and/or supply chain partnerships

## Vateris is industrialising a unique technology across the fertiliser and construction sectors

- Founded in 2021, Vateris has developed a unique carbon capture technology that absorbs CO<sub>2</sub> from flue gas, using gypsum and KOH as feedstocks.
- Our innovative process gives high quality SOP with a low carbon footprint (SOP) along with a co-product Gypcarb® which can directly be used in concrete.
- A team of about 20 FTEs from various sectors (Construction, Fertilisers, Waste to Energy) and backgrounds (Chemistry, Civil, Engineering, Marketing and Manufacturing) based in Nottingham.
- Our pilot plant (170 kg per day SOP capacity) is now operating in Nottingham.
- Products have matched or exceeded market specification, and performance, particularly on the concrete, has been demonstrated through extensive trials globally.
- We are backed by cement/concrete/chemical majors such as Holcim, Goldbeck and Kiilto as investors in Vateris and preparing our next round of investment for a demo plant as a next step towards a full-scale industrial plant.
- While our initial focus has been on the construction industry, we are now actively reaching out to partners from the fertiliser side.

## Our SOP product offering

- We are proposing a **high purity SOP product** (>52% K<sub>2</sub>O & <0.5% Cl levels) with ~**30% lower carbon** footprint at a market competitive price

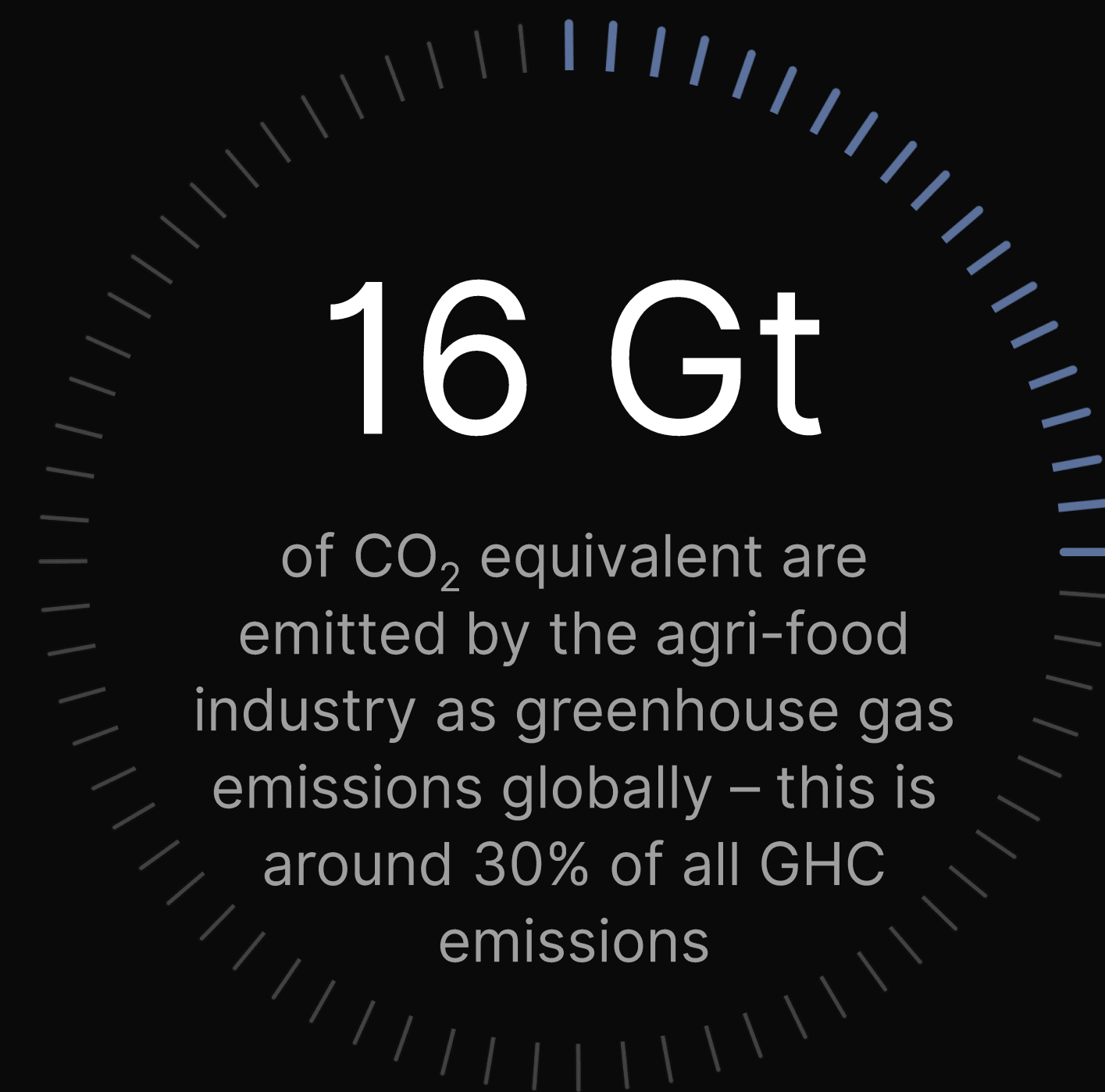
## How we see a strong partnership opportunity

- Tackling similar challenges (Decarbonisation, Waste to Value Circularity).
- Compatible supply chain and industrial co-location opportunities
- Right timing (pilot stage, pre-industrial scale up).

## Possible partnership models

- Venture investment to accelerate the industrial scale up, becoming **an anchor investor/partner from the fertiliser side** as Holcim has been from the construction side.
- **Joint industrial plant co-location**, absorb CO<sub>2</sub> from an existing plant, to produce SOP (as new product thus adding to existing fertilizer capacity) or as a standalone nearby.
- Supply chain partnership to offtake high purity, low carbon SOP.

# Ensuring SOP supply continues to meet the demand of a growing market



The global demand for SOP fertiliser is growing at a rate of 3% per year – the water-soluble SOP market at >5%

But will supply be able to keep up?

- ! Very few greenfield SOP projects have made it through to production despite high expectations (E.g. East Africa)
- ! There has been some success in Australia, but this supply is far from Europe
- ! Mannheim SOP producers face a **quadruple** challenge:
  - Rising energy costs to heat their furnaces
  - A structural market shortage of liquid sulphur for sulphuric acid
  - Increasing pressure to reduce their carbon footprint
  - A dwindling demand for their hydrochloric acid by-product
- ! SOP production from waste sodium sulphate is dependent on securing an acceptable and consistent quality at a very low cost

# Ensuring SOP quality keeps up with the increasingly stringent demands of this market



1.1 Bt

of CO<sub>2</sub> equivalent are linked to the manufacture and use of fertilizers – this is around 7% of the agr-food industry GHG emissions

Many standard powder grade fertilisers are totally unsuitable for use in today's high tech drip irrigation systems

- ! Inferior materials take a long time to dissolve and do not fully dissolve
- ! Insoluble particles will block the drippers and filters leading to costly downtime

For NPK producers the challenge is to find a reliable supply of consistently high purity products for manufacture

- ! A high concentration of nutrients in plant available form
- ! Very low levels of undesirable impurities like sodium and chloride
- ! **And on top of this carbon footprint has entered the equation**

The challenge

# Vateris is addressing the GHG challenge across two essential sectors with a unique production process

The agriculture and construction industries are responsible for nearly two-thirds of global greenhouse gas emissions. Vateris targets both sectors with innovative carbon capture and utilisation technology that transforms CO<sub>2</sub> from a liability into a valuable resource.

## Agriculture

25% of global emissions

- 4% direct emissions
- Indirect includes land use
- Deforestation and supply chains



## Construction

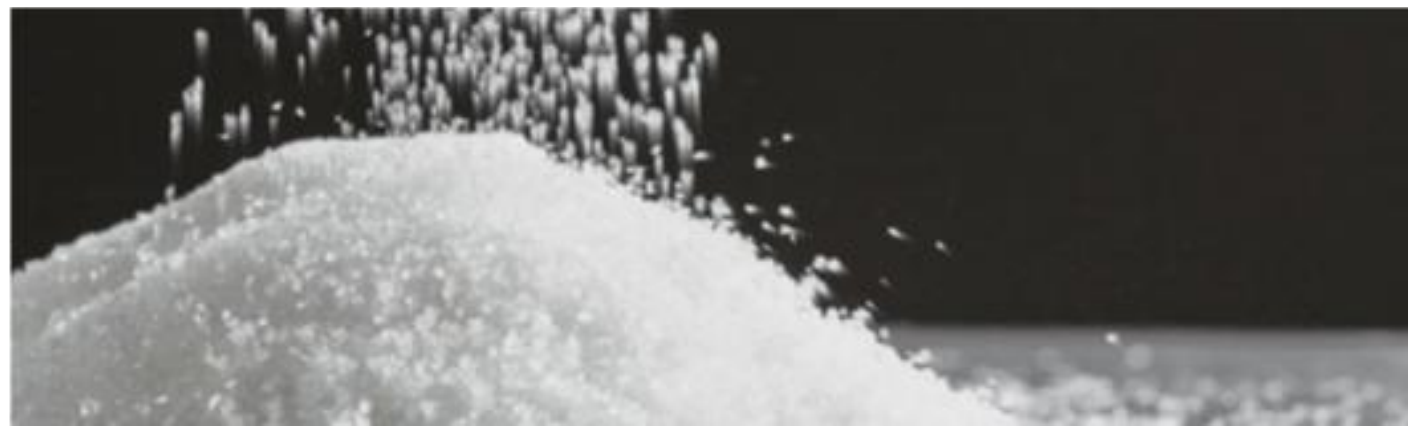
40% of global emissions

- 10% new build (8% concrete)
- 5% demolition
- 25% building operations



Our products are best-in-class

# Vateris products beat incumbents on quality, performance, and carbon footprint



## High Purity SOP

Performance potassium sulphate fertiliser for precision agriculture

- Maximises yield quality: +99% pure
- Environmentally friendly: less than 0.5% sodium/chloride content
- 30% less embodied carbon: compared to market standard



## GypCarb

Engineered vaterite-based calcium carbonate for cement and concrete

- First-of-its-kind product
- 20-30% higher early strength
- Up to 35% lower carbon
- 100% standards compliant
- Cost neutral
- Ready to use, drop-in solution - no change to concrete production



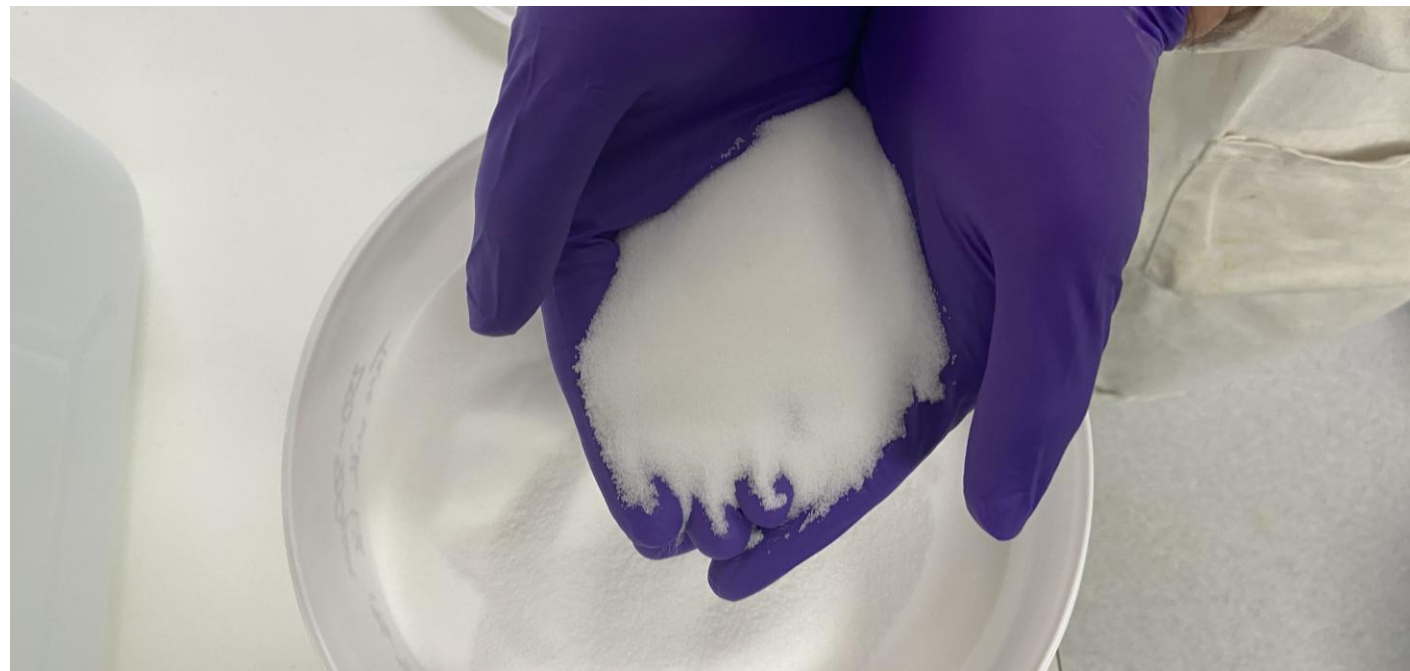
## Carbon Capture

Verified, measurable, and monetisable carbon removal

- Permanent mineral storage of CO<sub>2</sub> from flue gas
- 440kg of CO<sub>2</sub> sequestered per tonne of GypCarb

SOP fertiliser

# Sulphate of potash is the world's most popular low-chloride potash fertiliser



## Low Salt Index

The lowest salt index of the three most common potash fertilisers (MOP, SOP, NOP)

- Ideal for chloride sensitive crops
- Recommended in areas at risk from salinity
- Reduced risk of leaching on sandy soils



## Improves Crop Yield & Quality

Helps maximize profitability in cash crops

- Improves the size, colour & flavour of crops
- Helps build resistance to stress
- A valuable component of NPK's



## High Concentration of Nutrients

Contains the two essential crop nutrients potassium and sulphur

- Sulphur in the plant available sulphate form
- Important in the development of proteins, enzymes & vitamins as well as photosynthesis
- Ideal when additional nitrogen is unnecessary or detrimental

Quality redefined

# SOP quality: initial production exceeds market specification

Chemical analysis shows high quality (low chlorine and high K<sub>2</sub>O Content) - Particle size is adaptable to the application



## HIGH PURITY WATER SOLUBLE POTASSIUM SULPHATE FOR FERTIGATION

	Typical Analysis	Guarantee	Analysis Method
<b>Chemical Data</b>			
K <sub>2</sub> O (w/w)	53-54%	Min. 52%	ICP-OES
SO <sub>3</sub> (w/w)	45-46%	Min. 44%	ICP-OES
Cl (w/w)	0.3%	Max. 0.5%	Cl <sup>-</sup> titration
Na (w/w)	0.3%	Max. 0.5%	Flame Photometry
H <sub>2</sub> O (w/w)	0.05%	Max. 0.1%	Moisture analysis
pH (1% solution)	6 – 8		pH meter
<b>Physical Properties</b>			
Bulk density	1.2 - 1.4		
Angle of Repose	40°		
Solubility at 20 °C in pure water	110 g/L		
<u>Insolubles</u> (w/w)	0.05%	Max. 0.1%	



### Nutritional Effectiveness

A high concentration of nutrients maximizes yield potential and improves crop quality



### Healthier Soils

A chloride-free product that protects against salinity, helping to secure sustainable productivity.



### Secure Supply

A new, innovative, low-carbon source of premium SOP to ease structural shortages



### Application Flexibility

Ideal for direct use or seamless integration into a wide variety of fertiliser blends

Why Vateris will win

# We are the first to make carbon capture performance driven, economical and scalable



Vateris is the only company to turn flue gas into best-in-class mineral products for fertiliser, cement and concrete markets, simply and at scale

Backed by



Breakthrough CO<sub>2</sub>-to-materials platform, engineering SOP and vaterite from industrial CO<sub>2</sub>



The market

# Our addressable opportunity is massive

and the time has never been more urgent

---

SOP Fertiliser market

## 8 million tonnes per annum

Global SOP market is \$5.7B with a structural supply deficit  
Oil refined sulphur prices are rising and geopolitically fragile

---

Concrete market

## 14 billion m<sup>3</sup>

The concrete industry has no standards-compliant replacement at scale

Supplementary cementitious materials (SCMs) are limited in supply capacity

The market is demanding high-performance, standards-compliant materials, today

---

CO<sub>2</sub> capture market

## 10 billion tonnes of CO<sub>2</sub> emitted annually from heavy industry

 (cement, chemicals, fertilisers)

CBAM tariffs on carbon-intensive imports kick in 2026, making low-carbon SCMs a competitive necessity

EU ETS hit €85/t and rising

Product-market fit validated

# Blue-chip industrial customers onboard: £250M+ ARR pipeline

**GypCarb**

**£95m**

ARR Pipeline

**SOP Fertiliser**

**£162m**

ARR Pipeline

Binding offtakes in Progress

**HOLCIM**      **GOLDBECK**      **Marshalls**

Binding offtakes in Progress

**Waypoint**


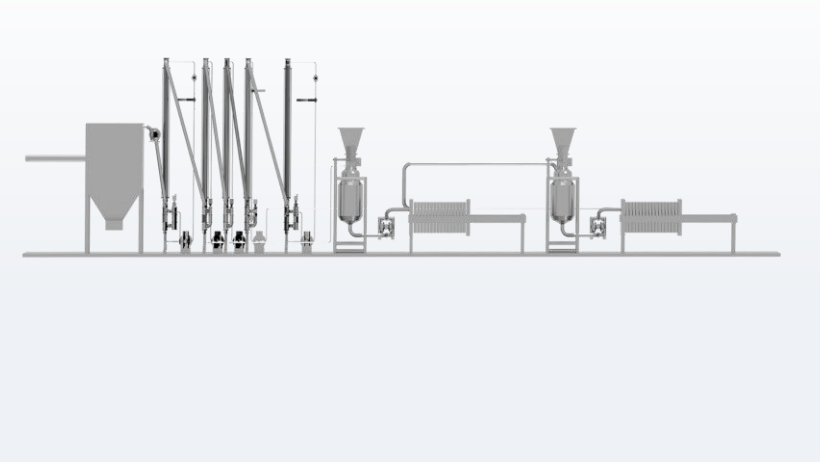
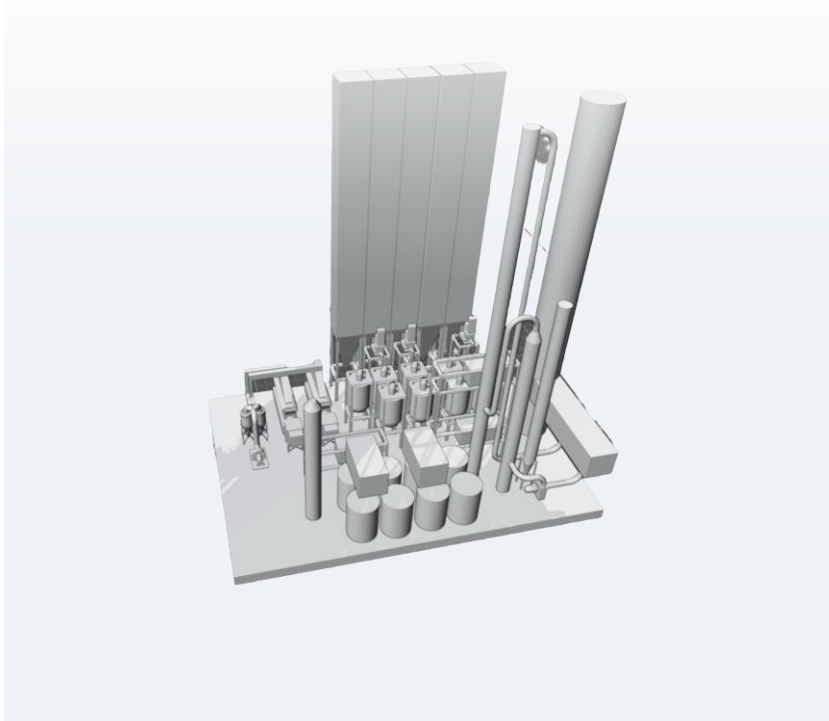
Majors in the pipeline


LOIs in motion

**ICL**      **PRAYON**      **Calibre**  
Engineering Chemistry

Our roadmap to scale

# We are now moving to a demo plant as a 'stepping stone' to FOAK

<p><b>Batch Plant</b></p> <p>Technology validation Gypsum - CO<sub>2</sub> + KOH process Early concrete &amp; SOP trials</p> <p><b>Gypcarb   SOP Produced</b></p> <p>1-2 kg/day</p>	<p><b>Mini Plant</b></p> <p>Mass &amp; energy balance validation Commercial feedstock testing 2-5 t material for field projects Capex: £0.5m   TRL 5 - 6</p>  <p>100 kg/day   170kg/day</p>	<p><b>Demo Plant</b></p> <p>24h continuous operation Automated industrial equipment First commercial revenues Capex: £5m   TRL 7</p>  <p>1-2 t/day   1.7-3.5 t/day</p>	<p><b>FOAK</b></p> <p>First bankable industrial unit Bolt-on to cement or fertiliser e.g. a green ammonia plant (as a source of CO<sub>2</sub>) Full commercial production Capex: £20m   TRL 8</p>  <p>100 t/day   170 t/day</p>	<p><b>Full Scale Plant</b></p> <p>3 x 100 t/day Gypcarb modules (1.7x SOP produced per tonne of GypCarb)</p> <p>Cement and fertiliser blend supply chain integration or commercialised as an additive supply Capex: £40m IRR ~ 20%</p> <p>300 t/day ! 500 t/day</p>
<p>2024</p> <p>Completed</p>	<p>2025-2026</p> <p>Completed</p>	<p>2026-2027</p> <p>In progress</p>	<p>2027-2028</p> <p>In progress</p>	<p>Post 2028</p>

Fundraise completes the demo plant and accelerate toward the FOAK industrial module

Industrial module of 100t/day can be first module on an industrial site of the eventual 300t/day full commercial scale plant

# Our business model is smart and scalable



Phase 1 (2027-2030)

## JV on first commercial plants with industrials

- Holcim or a fertiliser manufacturer as anchor partner for 1st EU commercial plant: GypCarb blended into Holcim cement for tight strategic integration, similarly SOP could be blended in the NPK blends
- Use demo plant product to support offtake GypCarb and SOP from first commercial plants, enter European/MENA/Asian markets



Phase 2 (2030+)

## Licensing platform

- IP-rich model designed for scalability - plants co-located at partner sites under JVs
- Licensing deals with industrial partner base across cement, chemicals and fertilisers
- Revenue from royalties and revenue-sharing from vaterite and fertiliser sales

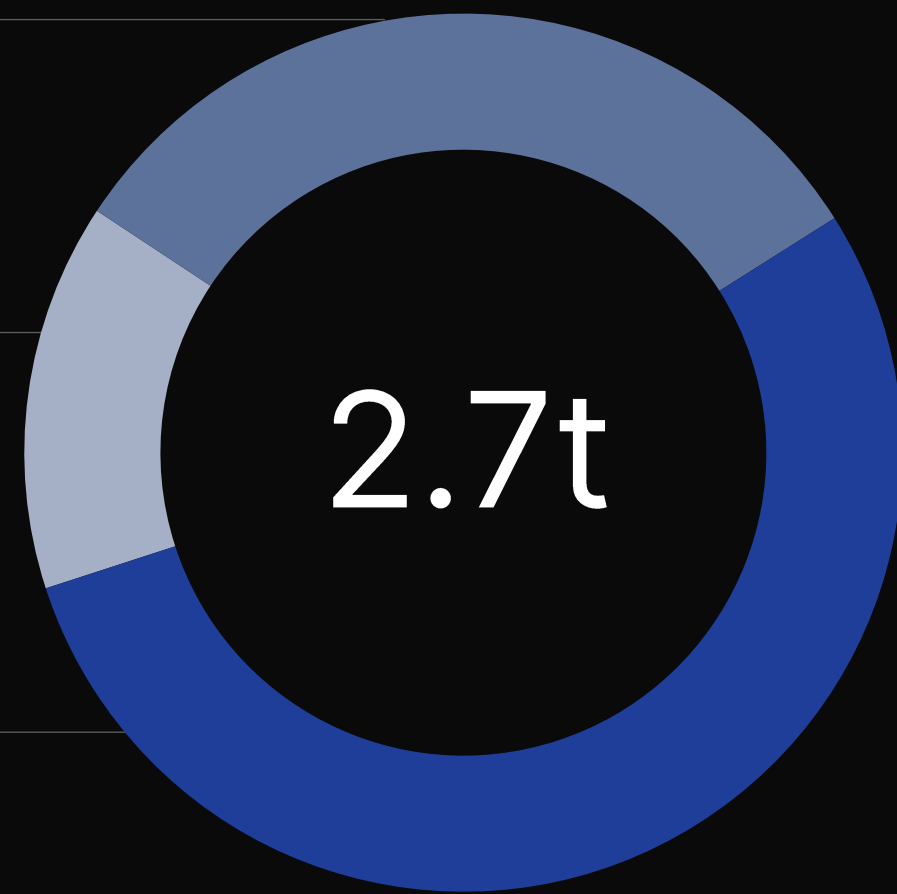
# The economics are strong, and will continue to improve as we scale

£1,220 revenue per 2.7t output

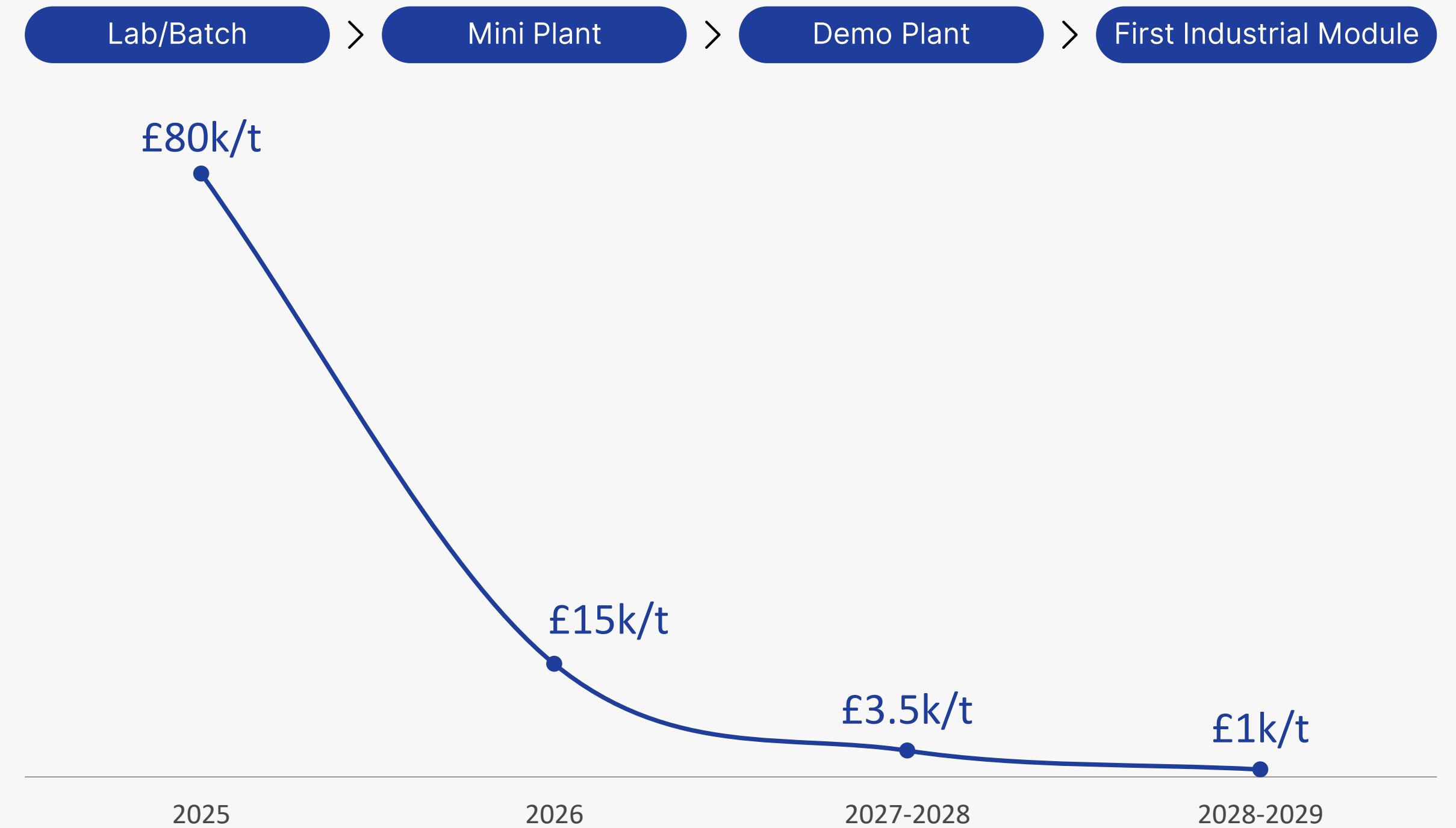
1.7 t SOP fertiliser

0.45 t CDR  
per tonne of GypCarb

1 t GypCarb



## Cost of production per tonne of all outputs



Our team is best in class

# World's best scientists and engineers; with best-in-class commercial talent



**Dr. Sid Pourfalah**  
CEO & Founder

- Serial Entrepreneur with 25 years of experience in innovative sustainable construction and R&D
- Chartered Civil Engineer; delivered large-scale development projects (£100m+)



**Dalraj Nijjar**  
COO & Co-founder

- Specialist in growth & commercial ops in industrial-tech startups
- Forbes 30u30
- UK Gov Young Innovator Award Winner



**Caspar Schoolderman**  
CTO

- Process Engineer with 25 years experience in scaling up processes within speciality chemicals and carbon capture
- Former CTO and COO at C-Capture



**Jeremie Rombaut**  
CCO

- Executive leader with 20 years experience within industrial business transformation & market expansion
- Former Managing Director at Ibstock; Regional Head at Holcim; Managing Director at Lafarge La Reunion



**Nicolas White**  
Commercial Director - Fertilisers

- 25+ years in sales & marketing across international agri-chemical and crop science companies
- Led marketing strategy across 30+ markets with a €17M gross margin portfolio; deep technical foundation across fertilizers & crop protection



What's next

# £12m round unlocks rapid scale

Build out SOP and GypCarb demo plant

---

Complete iconic projects with customers

---

Unlock financing for FOAK

Supported by the world class industrial investors



GOLDBECK



Counteract



ZACUA VENTURES  
The builders fund

# Thank you !

Let's connect and explore the potential together

Contact:

[invest@vateris.co.uk](mailto:invest@vateris.co.uk)

